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FIG. 1

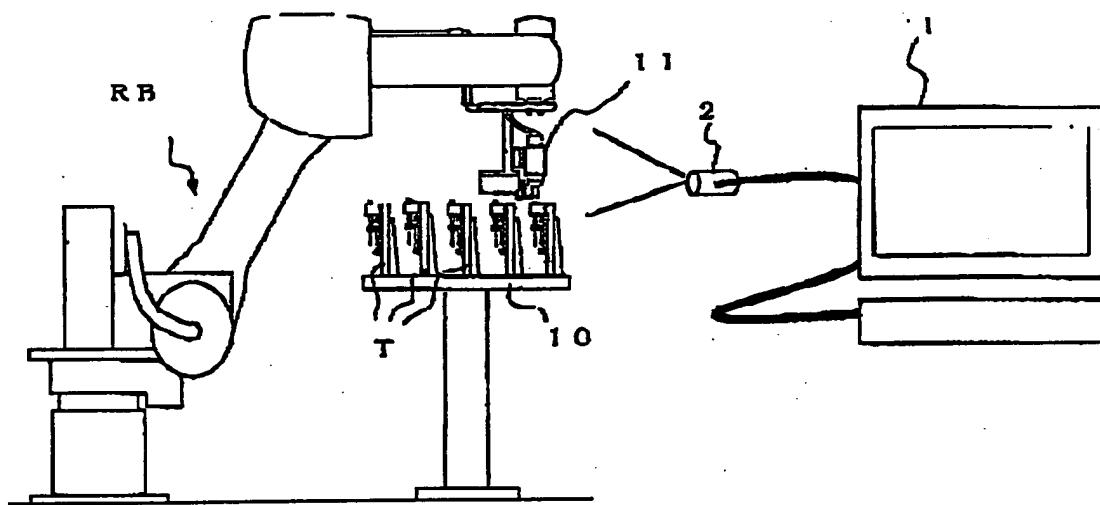


FIG. 2

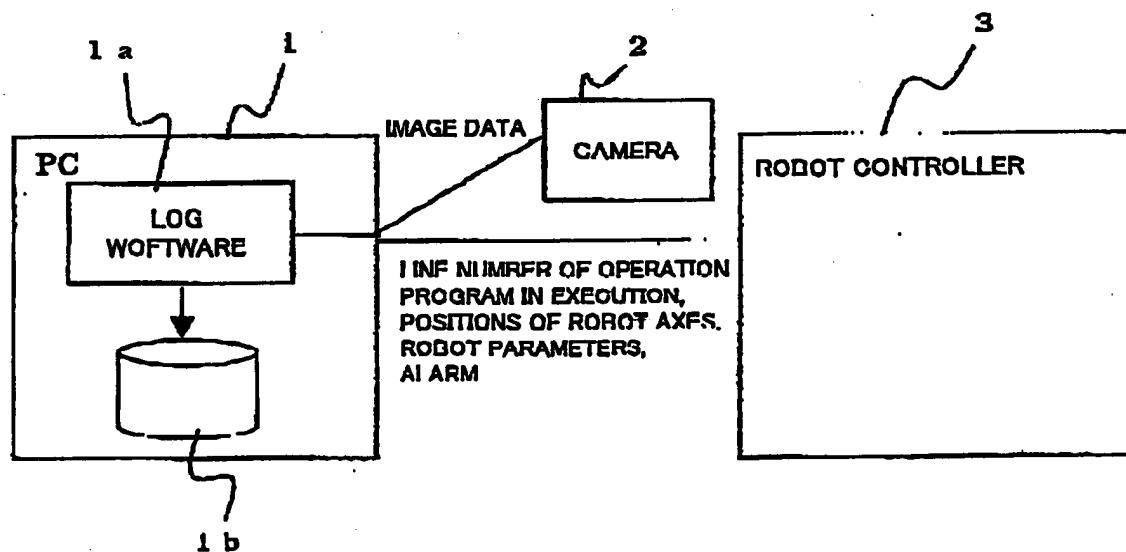


FIG. 3

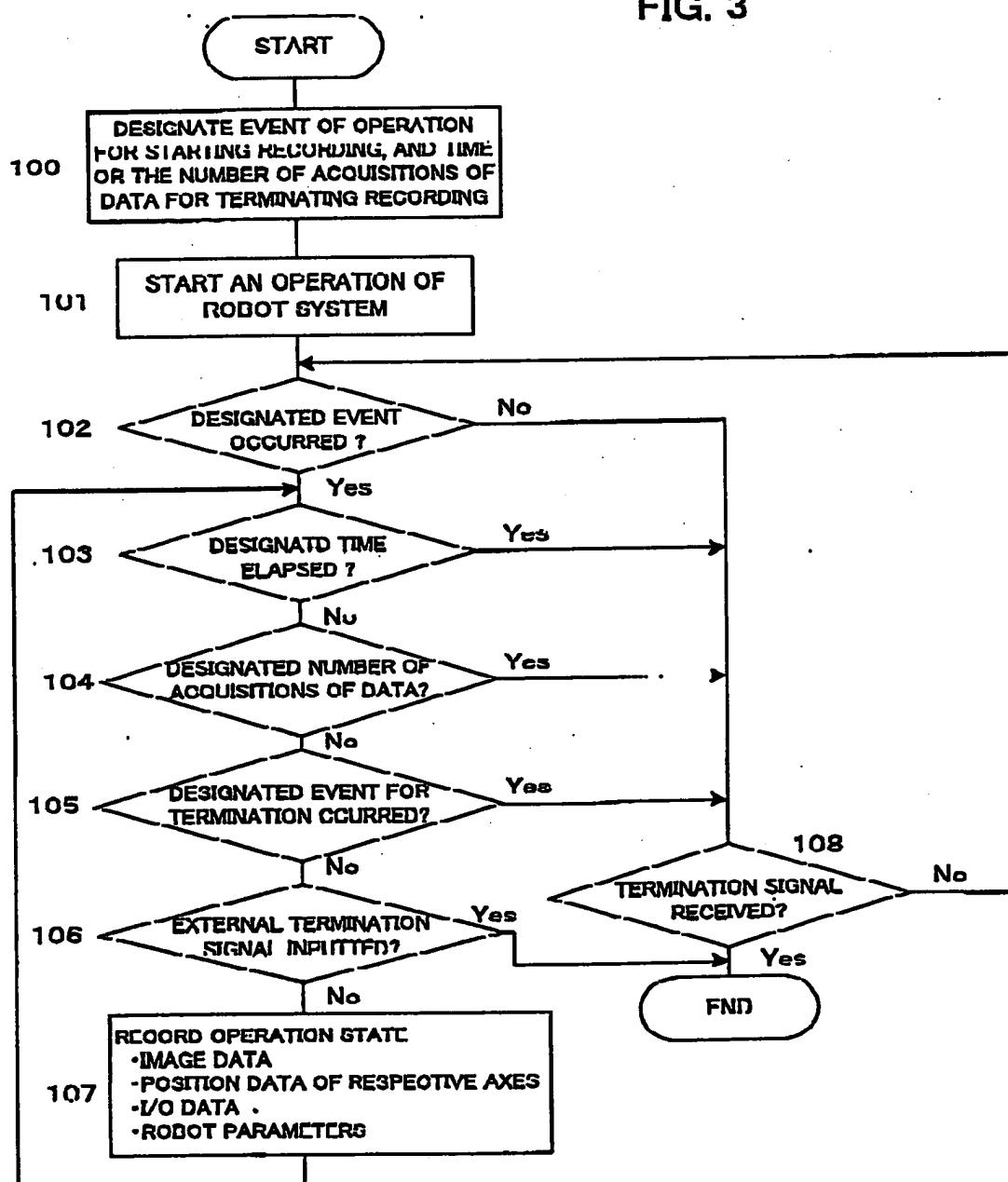
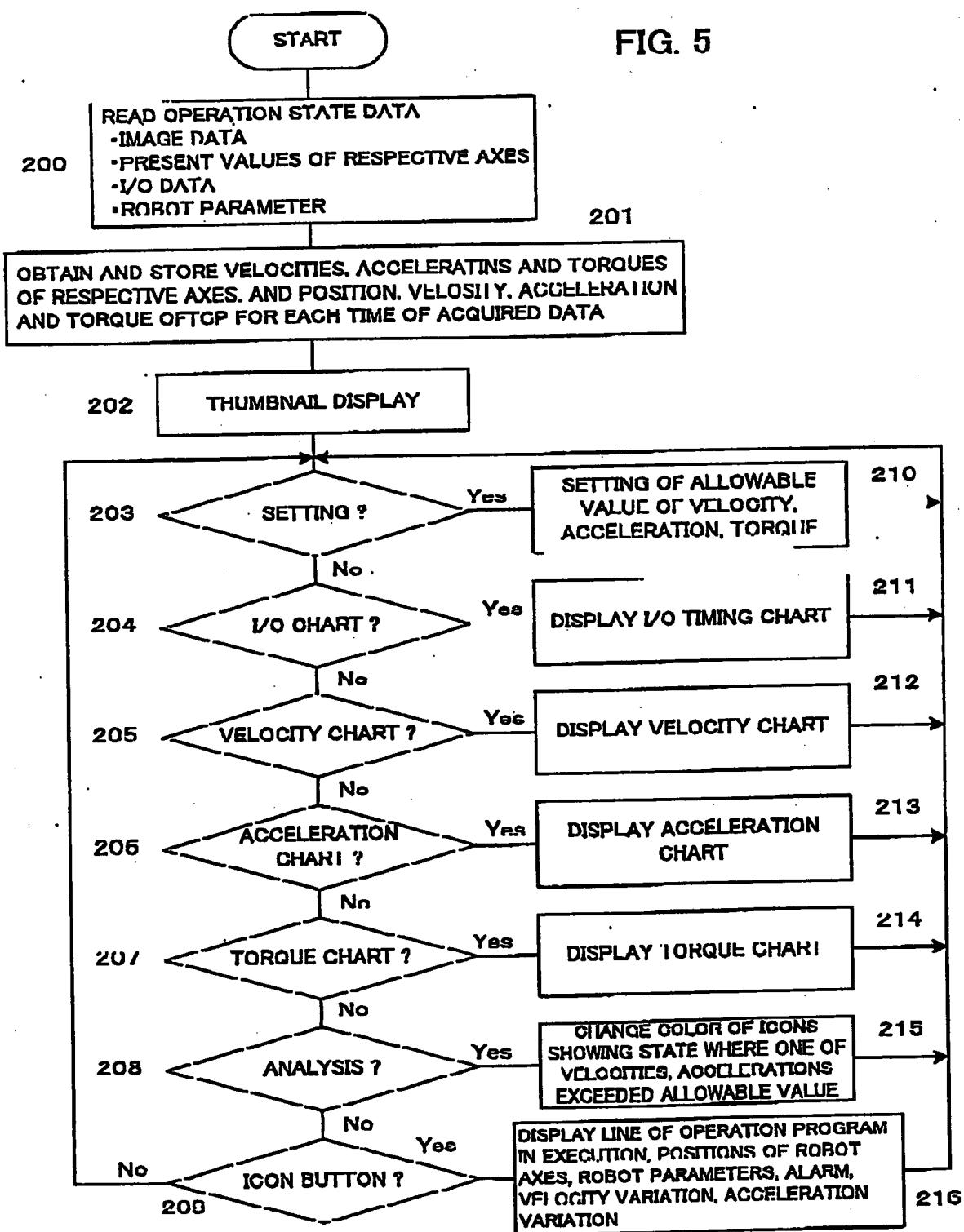


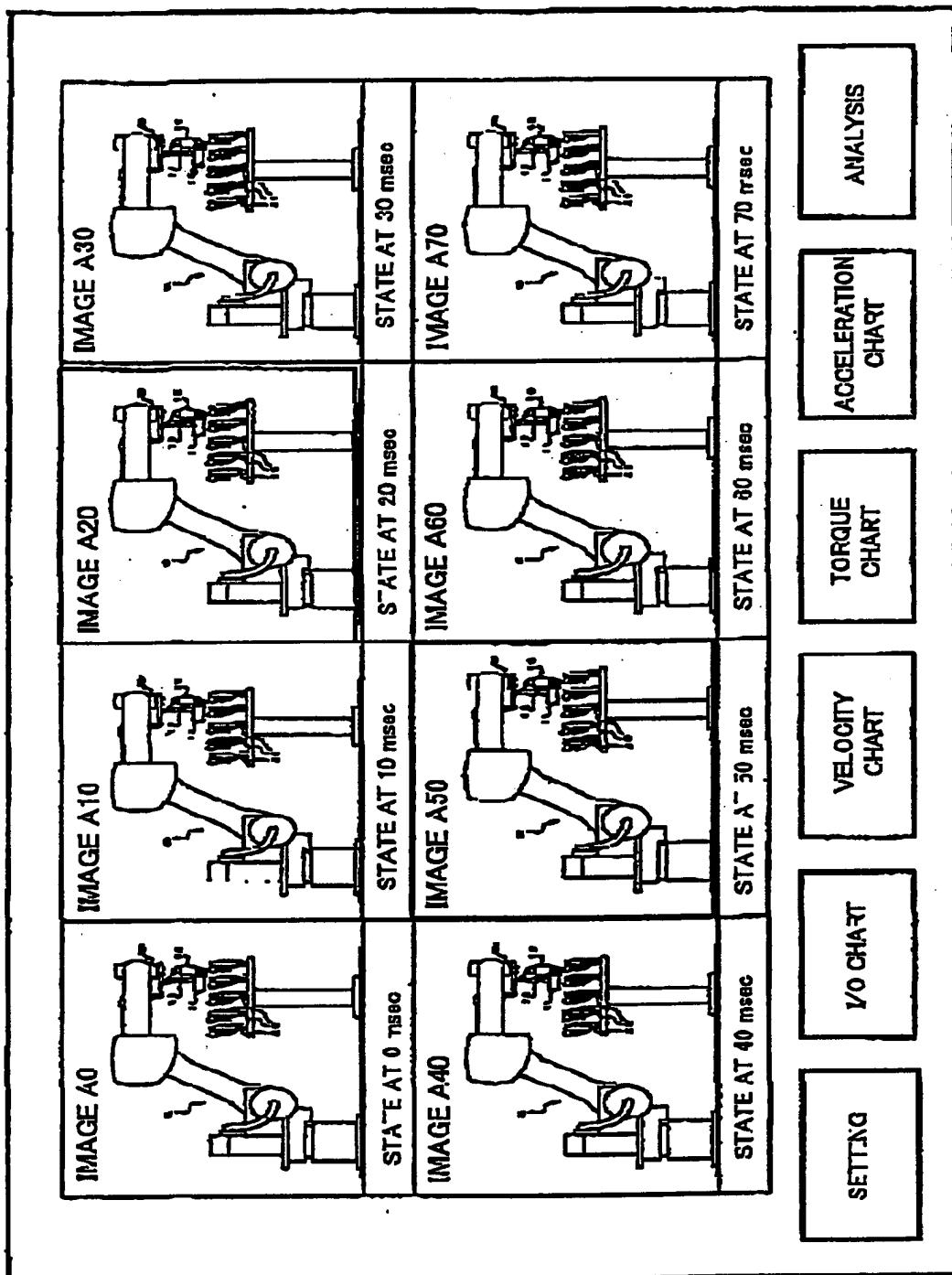
FIG. 4

ELAPSING TIME	IMAGE DATA	POSITION DATA OF RESPECTIVE AXES	I/O DATA	PARAMETERS	ALARM
0 msec.	A0	0.0 0.0 0.0 0.0 0.0 0.0	SDI[1]=ON,	DRIVING CURRENT J1=0, ...	NONE
10 msec	A10	0.0 0.0 0.0 0.0 0.0 0.0	SDI[1]=ON,	DRIVING CURRENT J1=0, ...	NONE
20 msec	A20	0.0 0.0 0.0 0.0 0.0 0.0	SDI[1]=ON,	DRIVING CURRENT J1=0, ...	EMERGENCY STOP
...
...

FIG. 5



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FIG. 7

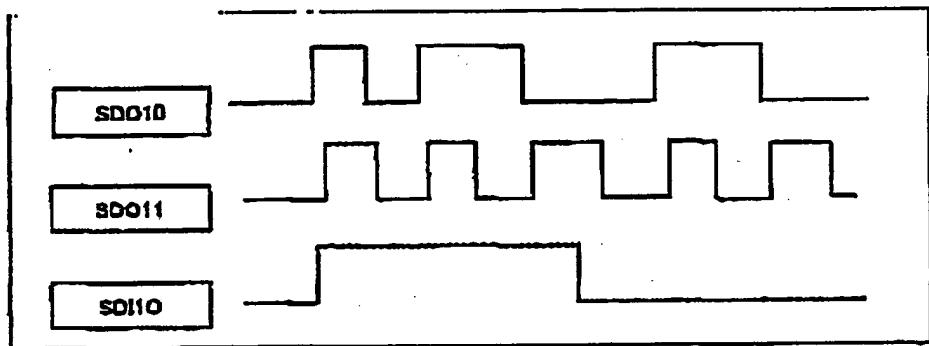


FIG. 8

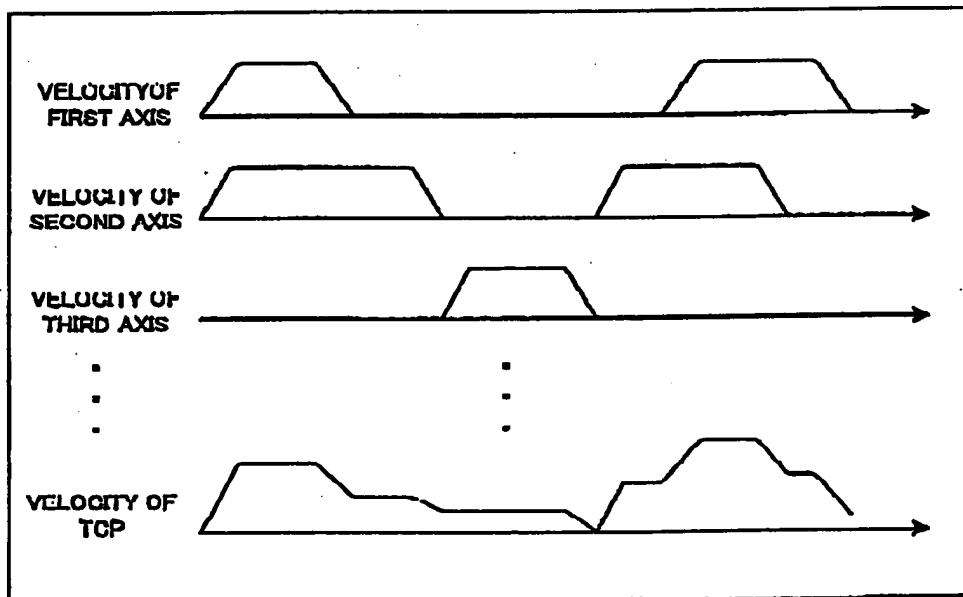


FIG. 9

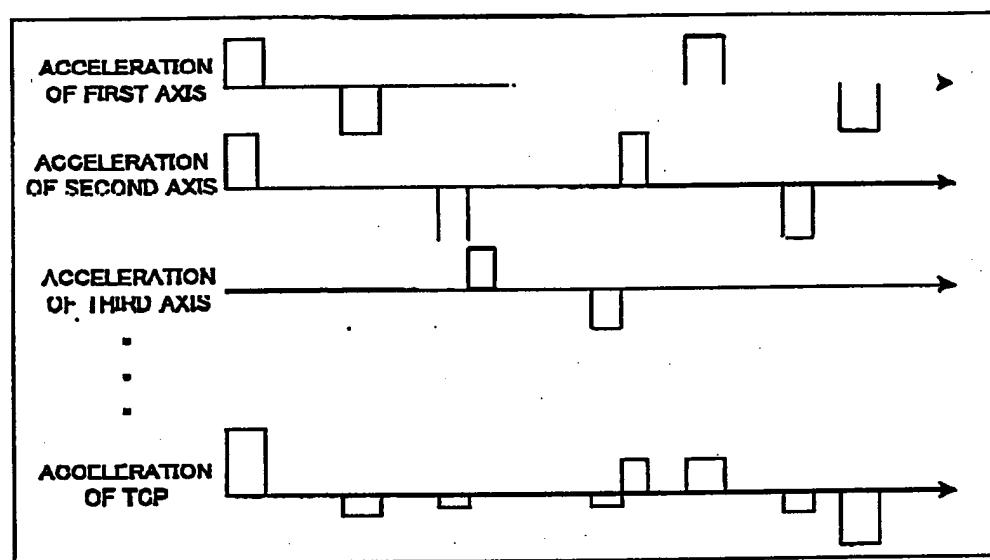


FIG. 10

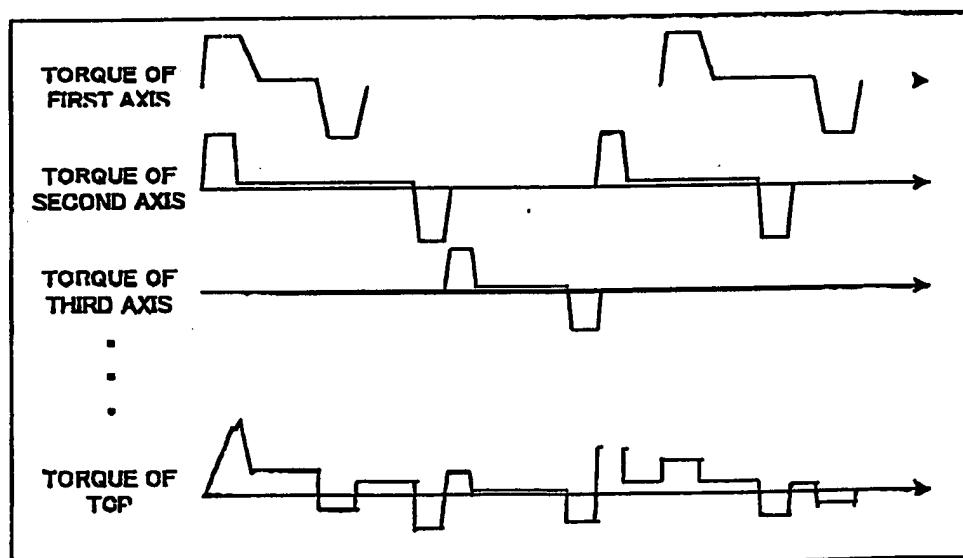


FIG. 1

